

## DOUBLE CHUTE WRAPPING MACHINE (MODEL: SVM/W/S/90 )



### MODEL: SVM/W/S/90 (DOUBLE CHUTE WRAPPING MACHINE)

This machine is suitable for Round, Square Rectangular and Oval shape biscuits. The biscuits are fed into main two hoppers. The machine is specially designed with automatic pusher feeding arrangement to take the required biscuits stack length and push the biscuits smoothly into main feeding conveyor. During the final end sealing and cutting process, the nylon lug carries packets for end sealing.

#### ELECTRICAL DATA

Heater Load	Motor Load	Total Load	Frequency Drive	Temperature controller
1. Round Heater 400w x 2 = 800w	HindustanMotors. 3 ph 440v 1.5Hp 1400 RPM current – 2.25 A  Or	VA= 440v x 10A  4400VA	Telemecanique or L.G. Make  1.5 KW	Shiva Control System  Range 0to 380C fek
2.Tube Heater 250w x 2 = 1000w	3 ph 220v 1.5 Hp 1400 RPM Current Load – 3.8 A  Eltek Make Induction Motor  220 V 1 Phase	4.4 KVA  5KVA  4kw	230 / 440 V  Output 3 phase	
Primary current - 6 A Secondary Current - 1800w				
Total Load - 36 A				

#### TECHNICAL DATA

Maximum products size	60 mm
Maximum products size	25 mm
Maximum products size	60 mm
Maximum products size	35 mm
Maximum Stack Length	195 mm

#### WRAPPING MATERIAL:

Heat sealable material such as 40-micron polyester poly/foil pearlised B.O.P.P., heat sealable B.O.P.P. & Aluminum foil, paper poly and other common composite films with inner heat sealable layer etc.

Maximum Width of Packing material	250 mm
Maximum Width of Packing material	140 mm
Maximum Reel Dia	10 inch

**The maximum speed of machine is 100 packets/min.**